

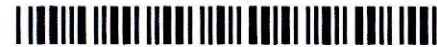
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D3278-041
Job Sheet 211010



Part No: D3278-041

Job Qty: 10 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/2/20

Job Tracking No:

Due Date: 7/6/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	7/4/20		0.00	0.40	Small Fab - 1		JUL 02 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	10 pcs	7/4/20		0.00	0.00	QC 5 - 10		JUL 02 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Small Fab - 2 - B4B	10	7/6/20		0.00	0.40	Small Fab - 1 - B4B		



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Container No: S285839



Part: D3278-041

Job No: 211010

Serial No/Batch: S285839

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/02/20

	pcs			Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	JUL 02 2020
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
130	QC 5	10	7/6/20	0.00 0.00	QC 5 - 10
	pcs				QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
					QC 5 - 61
					QC 5 - 81
					QC 5 - 82
140	Packaging 3-1 - Stock - B4B	10	7/6/20	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	10	7/6/20	0.00 0.00	QC 21 - SA - 21	ST 522
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	

DAS
21
9-85
JUL 03 2020

Part Op 100 - (Small Fab) Rivet spacers with support as per Dwg D3278.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041
 130 - QC5- Inspect part completeness to step on W/O
 140 - Identify as per dwg & Stock Location: _____
 150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	20 Ea (2 ea)	100-Small Fab - 1	8951284
D2230-1	Mounting Lug	20 pcs (2 ea)	100-Small Fab - 1	8270403
D3278-1	Support	10 pcs (1 ea)	100-Small Fab - 1	8248555
D3278-2	Support	10 pcs (1 ea)	100-Small Fab - 1	8248553
D3278-3	Spacer	10 pcs (1 ea)	100-Small Fab - 1	8267261
MS20426AD3-6	Rivet	40 Ea (4 ea)	100-Small Fab - 1	8104353
MS21042L4	Nut	20 Ea (2 ea)	100-Small Fab - 1	8278891
NAS1149D0463J	Washer	40 Ea (4 ea)	100-Small Fab - 1	8282360

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	20	670	0
	D2230-1	20	237	0
	D3278-1	10	97	0
	D3278-2	10	100	0
	D3278-3	10	68	0
	MS20426AD3-6	40	1,161	0
	MS21042L4	20	2,082	0
	NAS1149D0463J	40	3,419	0

Part Specifications

Specifications could not be found.